

HULL PREPARATION

▶ BRONZE PROPELLER

ACRALU + P7 primer - A7.Tspeed Antifouling



1) PREPARATION

- Degrease the surface with Nautix **SD Degreaser**.
- Clean thoroughly and abrade (by removing old paints to bright metal using 80 grade paper. Take care when abrading bronze propellers, as excessive abrading can alter the profile of the propeller causing it to be out of balance.
- Clean thoroughly with fresh water and allow to dry completely before applying products recommended for application direct to bronze.



Work in a well ventilated area.
Wear appropriate protective clothing, gloves, glasses and mask.

2) ADHESION PRIMER

- Apply 1 thin coat of Nautix **Acralu** adhesion primer.
- Homogenize each part separately before mixing.
- Do mix only the necessary quantity.
- Do not mix with thinner.
- Recommended overcoating time : 30 min



	10°C	15 °C	20°C	25°C
Pot life	9 h	8 h	6 h	3 h
Hand Dry	20 min	15 min	10 min	5 min
Max. overcoating time	2 h	1h30	1 h	30 min

Mixing ratio : 1 for 1 in weight
Covering: 15 m²/L per coat
Cleaning solvent : Nautix **DP**

3) PROTECTION PRIMER

For all propellers (exc. aluminium) : Bronze / Steel / ...

- Apply 3 coats of Nautix **P7** primer (spray)

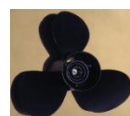


	10°C	15 °C	20°C	25°C
Hand dry	30 min	15 min	10 min	5 min
Dry	3 h	2 h	1 h	30 min

Covering : 1.5 m²/L per spray
Cleaning : Nautix **DP**

4) ANTIFOULING A7T.SPEED

- Apply 4 coats of Nautix **A7T.Speed** antifouling
- Application between 10°C and 35°C.
- To avoid blisters forming with condensation, hull and paint temperature must be close to air temperature.



	10°C	15 °C	20°C	25°C
Hand dry	can	2 h	1h30	1 h
	spray	5min	5min	5min
Time between coats	Can	4 h	3 h	2 h
	spray	20min	15min	10min
Min. tme before launching	can	4 h	3 h	2 h
	spray	3 h	2 h	1 h
				30min

Application : Spray, brush, spraygun (2 bars–nozzle 1.8 à 2mm)

Covering : 12.5 m²/L per coat (Spray 500mL : 2m²)



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